Seattle Envelope Company
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#9 Diagonal Seam
Inside View
Die #294
Sheet Size: 9 x 15-3/8
Grain Short
8-7/8
3-7/8
1-1/2
3-1/8
3
NO INK
Bleed variance
Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & printing process. For best results, allow 1/8" clearance from the printed stock directly affects the tightness of the cut and scores. Grain direction is critical for Poodle Dies.
Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fail. Varnishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.
Guide and Gripper - Please make sure a full flood pattern is not printed on the gripper and color bar dimensions in the sheet size. Print Fold Marks on sheet. Do not print Die Marks.
Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1/2 sheet size as guide. do not center layouts on press sheet. Critical designs may still require trim to insure cutting tolerances.
This layout is not suitable for full flood pre-printing or BRE artwork pre-printing. Only suitable for pre-printing in cases of 'corner card' style artwork that is not close to the folds of the envelope.
All other jobs envelopes pre-printed need to use an 8 up 25x38 layout from the SEC. Do not place this layout on a larger sheet; please use a 25x38 layout from your SEC sales rep.
This Layout is fine for pre-converted envelopes.