



2up Sheet: 19x12-1/2 GL

GRIP

GUIDE

NO INK

NO INK

NO INK

NO INK

NO INK

NO INK

NO INK

NO INK

NO INK

Seattle Envelope Company

TEL 206 784.0904 800 843.2095
 FAX 206 782.3504
 4700 9TH AVENUE NW SEATTLE, WA 98107
 www.seattlenvelope.com

Outside View
Die #294
#9 Diagonal Seam Layout
2up on 19x12-1/2 Grain Long

Seattle Envelope Company

TEL 206 784.0904 800 843.2095
 FAX 206 782.3504
 4700 9TH AVENUE NW SEATTLE, WA 98107
 www.seattlenvelope.com

Outside View
Die #294
#9 Diagonal Seam Layout
2up on 19x12-1/2 Grain Long

Bleed Variance

Bleed Variance

Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results allow 1/8" tolerance. The quality of the printed stock directly affects the process; with press bounce & missing side guidelines having a negative impact. Variance can be minimized by using our Profile Die system on larger orders (25,000+) or sending in stock that has been letterpress die cut and scored. Grain direction is critical for Profile Dies.

Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fail. Vermishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

Guide and Gripper - Please mark and if running a full flood please add gripper and color bar dimensions to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1 up sheet size as guide, do not center layouts on press sheet. Critical designs may still require trim to insure folding tolerances.

Inside Trims - Please call for special layout.

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1 up sheet size as guide, do not center layouts on press sheet. Critical designs may still require trim to insure folding tolerances.

Guide and Gripper - Please mark and if running a full flood please add gripper and color bar dimensions to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fail. Vermishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results allow 1/8" tolerance. The quality of the printed stock directly affects the process; with press bounce & missing side guidelines having a negative impact. Variance can be minimized by using our Profile Die system on larger orders (25,000+) or sending in stock that has been letterpress die cut and scored. Grain direction is critical for Profile Dies.

Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fail. Vermishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

Guide and Gripper - Please mark and if running a full flood please add gripper and color bar dimensions to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1 up sheet size as guide, do not center layouts on press sheet. Critical designs may still require trim to insure folding tolerances.

Inside Trims - Please call for special layout.