

NO INK

NO INK

2-3/4

2-1/8

FOLD MARKS

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**Outside View**  
**Die #320**  
**1up Sheet: 9-1/8 x 9-7/8**  
**Grain Short**

3-5/8

5-1/8

2-1/8

2-1/4

Bleed variance

NO INK

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**Bleeds** - We can not guarantee perfect bleeds. Spot variation occurs naturally in the die cutting & loading process. For best results, allow 1/8" tolerance. The quality of the printer stock directly affects the process. Die system on large orders (25,000+) or sending in stock that has been interpress die cut and scored. Grain direction is critical for Profile Dies.

**Knockouts** - Please keep knockout areas free of ink and varnishes, as they may cause glue to fail. Varnishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

**Guide and Cripser** - Please mark area if running a full flood please add cripser and color bar dimensions to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

**Trim** - Expect tolerance to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1up sheet size as guide. Do not create layouts on press sheet. All require trim to insure loading tolerances.

**Inside Tints** - Please call for special layout.