

**Seattle Envelope Company**  
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**Outside View**  
 2-1/2 X 3-7/8 Side Seam Layout  
 Die #176  
 1up Sheet: 6-1/4 x 6-1/2  
 Grain Short

**Dimensions:** 1-1/2, 1-1/8, 2-1/2, 3-7/8, 1-3/4

**NO INK** (multiple locations)

**Bleed variance**

**FOLD MARKS**

**Notes:**  
 Bleeds: We can not guarantee perfect bleeds. Slight variations occur naturally in the die cutting & lidding process. For best results, allow for "bleeds". The quality of the printed stock directly affects the process, with pre-bleeds & missing color guidelines being a negative impact. Variance can be minimized by using our Pro-bleed system (charge orders \$25.000+) or sending in stock that has been pre-bleeded on cut and scored. Grain direction is critical for Pro-bleed.  
 Knockouts: Please keep knockout areas free of ink and varnish, as they may cause glue to fail. Varnishing the sheet can be helpful in protecting them from staining during covering.  
 Glue and Gripper: Please mark and if forming a full floor please add gripper and color bar dimensions to the sheet size. Print 1 up sheet size as guide, do not center layout or press sheet. Critical designs may still require trim to insure lidding performance.  
 Inside Tapes: Please call for special layout.