

NO INK

TEL 206 784.0904 800 843.2095
 FAX 206 782.3504
 4700 9TH AVENUE NW SEATTLE, WA 98107
 www.seattleenvelope.com

Seattle Envelope Company

**Inside View
 Side Seam Layout
 Die #82
 1up Sheet: 11-1/4 x 9
 Grain Long**

4-3/4

6-1/2

NO INK

Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock directly affects the process; with press bounce & missing side guidelines having a significant impact on the final product. Die marks are not to be used in the system on larger orders (25,000+) or sending in stock that has been letterpress die cut and scored. Grain direction is critical for Profile Dies.

Knockouts - Please keep knockout areas free of inks and varnishes as they may cause glue to fail. Varnishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

Guide and Gripper - Please mark and if running a full foot please send the die mark to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Trim - Exact adherence to die layout reduces the need for trim before converting. Please mark and if running a full foot please send the die mark to the sheet size as guide. do not center layouts on press sheet. Critical designs may still require trim to insure folding tolerances.

Inside Tints - Please call for special layout.

FOLD MARKS

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