



NO INK

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1 up sheet size as guide, do not center layouts on press sheet.

Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fall from the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Guide and Gripper - Please keep knockout areas free of inks and varnishes, as they may cause glue to fall from the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Inside Tints - Please call for special layout.

Critical designs may still require trim to insure folding tolerances.

Process: For best results, allow 1/8" tolerance. Slight variation occurs naturally in the die cutting & folding process. Grain direction is critical for Profile Dies. The quality of the printed stock directly affects the process, with press bounce & missing side guidelines having a negative impact. Variance can be minimized by using our Profile Die system on larger orders (25,000+) or sending in stock that has been letterpress die cut and scored.

Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock directly affects the process, with press bounce & missing side guidelines having a negative impact. Variance can be minimized by using our Profile Die system on larger orders (25,000+) or sending in stock that has been letterpress die cut and scored.

Outside View
#10 Diagonal Seam Layout
1up Sheet: 9-3/4 x 16-3/4
Die #102
Grain Short

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