Seattle Envelope Company

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Inside View
#10 Diagonal Seam Layout
Die #102
1up Sheet: 9-3/4 x 16-3/4
Grain Short

Blade - We can not guarantee perfect blades. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock directly affects the process with press bounce & missing die distance being a negative impact. Varnish can be minimized by using our Profile Die system on larger orders (25,000 +) or sending in stock that has been waterprass die cut and scored. Grain direction is critical for Profile Dies.

Knockouts - Please keep knockout areas free of inks and varnishes, as they may cause glue to fail. Varnishing the sheet can be helpful in protecting heavy ink coverage from marking during conveying.

Guide and Gripper - Please mark and if running a full floor please add gripper and color bar dimensions to the sheet size. Print Fold Marks on sheet. Do not print Die Marks.

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using a gripper edge or guide, do not center layouts on press sheet. Critical edges of press sheet results in less waste & more accurate trim.

Inside Trim - Please call for special layout.

NO INK

3-1/2

9-1/2

3-3/8

4-1/8

1-13/16

3-3/8

GRIP

GUIDE

6up Sheet: 35x23