

NO INK

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Outside View Side Seam Layout Die #3
 1up Sheet: 9 x 8-1/2 Grain Long

NO INK

FOLD MARKS

Bleed Variance

Inside Trim - Please call for special layout.

Bleeds - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock directly affects the process; with press bounce larger orders (25,000+) or sending in stock that has been letterpress die cut and scored. Grain direction is critical for Profile Dies.

Knockouts - Please keep knockout areas free of ink and varnishes, as they may cause glue to fail. Varnishing the sheet can be helpful in protecting heavy ink coverage from marking during converting.

Guide and Gripper - Please mark and if running a full foot please add gripper and color bar dimensions to the sheet size. Print Ford Marks on sheet. Do not print Die Marks.

Trim - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1 up sheet size as guide. Do not center layout on press sheet. Critical designs may still require trim to insure folding tolerances.

Inside Trim - Please call for special layout.